

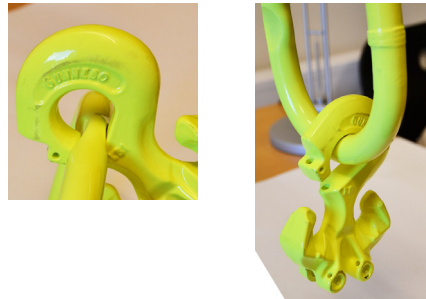


## Mounting instructions

### Assembly with G-link



### Assembly with C-coupler



## Specific MF advice

- » Any type of welding is prohibited

## Important advice for safe use

- » Take note of heat conditions which reduce the working load limit.
- » Lift and lower loads smoothly – do not jerk.
- » Use only original Gunnebo spare parts.
- » Never exceed published working load limit.
- » Hot dip galvanizing is not allowed.
- » Use in acidic conditions is not allowed
- » Sharp edges and burrs must be removed to prevent snagging.
- » If the intention is to use the product intensively and close to WLL, we recommend upgrading the product one size.

## Inspection instructions

Perform inspections regularly. Inspections must be performed by a competent person who is suitably trained, qualified through knowledge and practical experience, and who has the instructions necessary to perform the required tests and examinations. Look for:

- » Bent, nicked, worn or elongated components
- » Severe corrosion
- » Scouring and cracks
- » Make sure that the all functions are fully operable.
- » The wear on the masterlink shall in no place shall in no place exceed 10% of the original dimensions.
- » The wear is defined as the reduction of the mean diameter measured in two directions perpendicular to each other.
- » If any components show faults from the above inspection, it must immediately be removed from service.

